



TECH BULLETIN

023
05/89

Published regarding engineering changes and improvements

SUBJECT: By-Pass Port - Model 7538, 7539, 7541, 7544, 7545, 7546

The by-pass port on these Unloaders has a 1/2" NPT female straight thread and a **3/4" NPT male tapered thread**. The 1/2" male thread is used to assemble the internal body of the unloaders and **was not meant to be a connection for the by-pass hose**. If the 3/4" male thread is too large, it is permissible to use the 1/2" female thread if caution is used and a 1/2" male straight fitting is used. **DO NOT USE A 1/2" TAPERED THREAD FITTING** as the resulting force expanding the straight thread housing is sufficient to crack it.

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Rev. 05/89